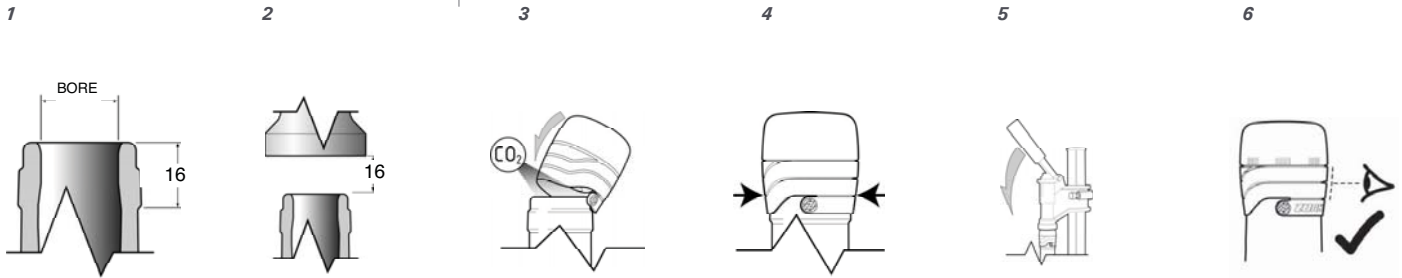


MANUAL CAPPING GUIDELINES

STL



Secure capper to stable surface before use.

1 Check the glass

Check that the glass being used is a standard European CE.T.I.E or GPI cork mouth bottle. This is the only suitable glass finish to use with STL. The closure **MUST** match the finish.

2 Set the height

The bottom of the capping head should be approximately 16mm above the top of the glass.

3 Treat the headspace

After filling to the recommended height of 63mm from the top of the 750ml bottle, treat the head space with an inert gas with to remove oxygen. CO₂ gas (or solid CO₂ dry ice) is recommended.

4 Check the Placement

Press the cap firmly onto the bottle immediately after head space treatment to ensure gas does not escape.

5 Seal the Bottle

Place the bottle on the manual capper. Pull the handle down ensuring that the closure has been pressed onto the bottle.

6 Check the fitment

Ensure the closure is applied correctly by doing a visual examination. If the closure has a significant bulge and is stressed at the tear band, it has **NOT** been applied correctly. Confirm the capping head height has been set correctly and re-apply the closure. Please contact your glass supplier for details and quote the finish specification number.

CE.T.I.E.

Finish Specification No: GME 50.1
www.cetie.org

O-i

Finish Specification No: (ACI) GCM-39197-A
www.o-i.com

Amcor

Finish Specification No: C02
www.amcor.com

Saver Glass

Finish Specification No: Bague code 0755 (Plate Unique TR)
www.saverglass.com

G.P.I.

For GPI Bottle finishes, refer:
www.zorkusa.com

Note: For validation of new glass suppliers please contact ZORK.

ZORK

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