



1 Select Glass and STL Combination

2 Closure handling pre-bottling
Keep cool, dry and clean.
Long storage life
1,000 per carton,
9kg full carton weight.

3 Fill and Flush

As per industry standard for cork 63 mm fill height.
Gas headspace with inert gas and confirm with DO₂ test.
Ensure contents are not splashing to outside of bottle.

4 Correct Application

Confirm correct capping head height adjustment. Applied cap should not have significant bulge or stress at the tear seams.

5 Online Testing

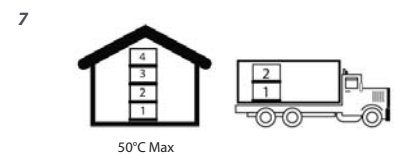
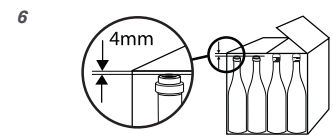
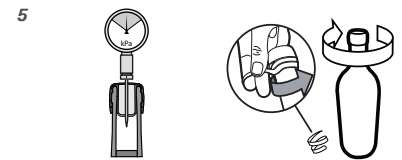
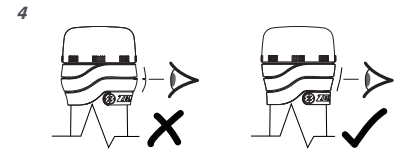
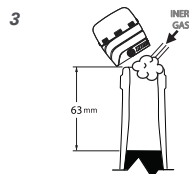
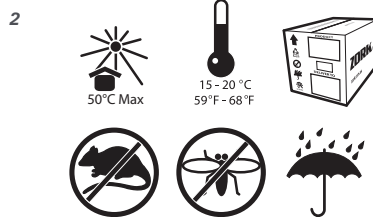
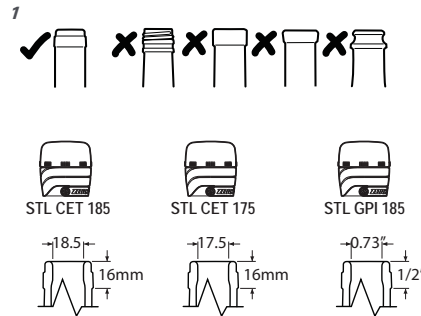
Pressure after fill:
0–50 KPa [0–7 psi].
Torque required for extraction:
1.0–2.2 Nm [9–20 Lbfin] Torque.

6 Select Carton Design

Carton inside height to be 4mm greater than empty bottle to allow for cap height.

7 Post Bottling Storage and Transport

As per Industry Practice
Pallets of vertically-oriented bottles sealed with STL can be stacked 4 high in the warehouse and 2 high in transit.



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STL capping recommendations are subject to change without notice.